

Work Order ID 66056

Thursday, February 03, 2011 11:37:30 AM

Page 1

Item ID: D4326-5

Accept

Revision ID: PRELIM

Item Name: GPS Plate Spacer

Start Date: 2/4/2011 Start Qty: 1.00

Required Date: 2/11/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan: MF

Date: 11-02-03

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4326

PA1

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Ky DEK 386

1-Cut as per Dwg

Dwg Rev: PA1

Prog Rev: PA1

2-Deburr if necessary

SP 11/02/07

B 11-2-4

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 11-2-4



Cust Item ID:

Customer:

PRELIMINARY ISSUE

National resources

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries




Work Order ID 66056

Thursday, February 03, 2011 11:37:30 AM

Page 2

Item ID: D4326-5	Accept		Setup	Start	
Revision ID: PRELIM				Stop	
Item Name: GPS Plate Spacer					
Start Date: 2/4/2011	Start Qty: 1.00		Cust Item ID:		
Required Date: 2/11/2011	Req'd Qty: 1.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
									
QC	Memo	0.00							
Quality Control	121 - paint as per pto 25 11-02-16								
	122 QC 14 ml 11-02-17								
130	Identify as per dwg & Stock Location:	0.00							
									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

used on 66062

POSITIVE RECALL

EFFECTIVE 11-02-03 AUTH U

RELEASED DATE

11-02-17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11-02-16	12	Paint parts using Glasurit 22 line Urethane acrylic flat white, mix as per manufacturer's spec's Use Glasurit 285-60 grey primer filler mix as per QSR005 ET + Use 865 Adhesion promoter Follow prep + app instructions as per QSR 005 for maint'l		11-02-16	4		 11-02-16

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, February 03, 2011 11:37:27 AM

Page 1

Work Order ID: 66056



Parent Item: D4326-5



Parent Item Name: GPS Plate Spacer

Start Date: 2/4/2011

Required Date: 2/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.02.02 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-62015		Purchased		No		100	sf	1,245.189	0.3906	0.411158			



6185 KYDEX .080"



FB 11-2-4

Location

Loc Qty

Loc Code

therm

1245.189115

109703

101.189115

116576

1144

109703



POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ DATE _____

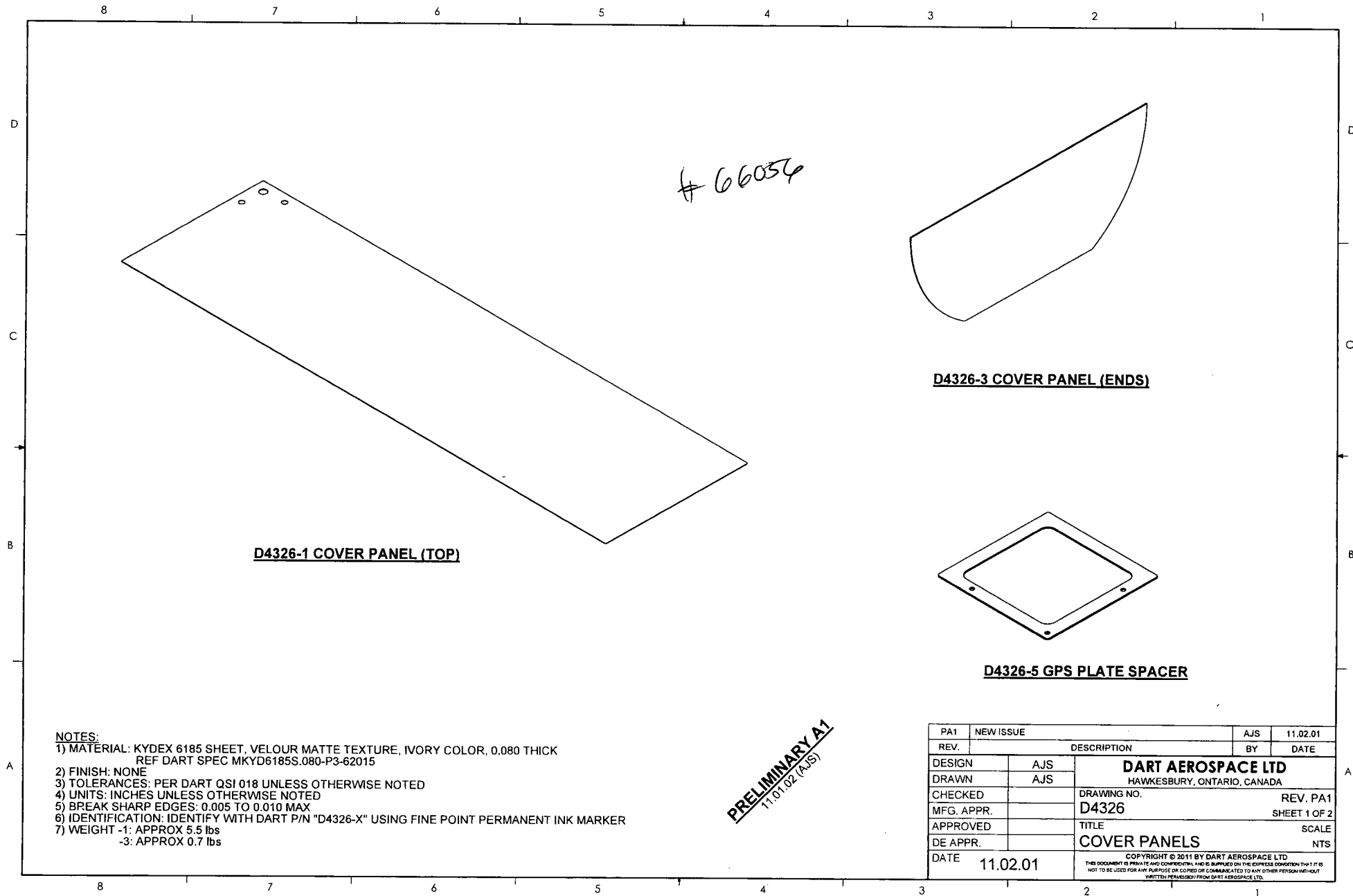
W/O:		WORK ORDER CHANGES					
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NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, IVORY COLOR, 0.080 THICK
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4326-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -1: APPROX 5.5 lbs
-3: APPROX 0.7 lbs

PRELIMINARY A1
11.01.02 (AJS)

PA1	NEW ISSUE	AJS	11.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4326	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		COVER PANELS	NTS
DATE	11.02.01	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

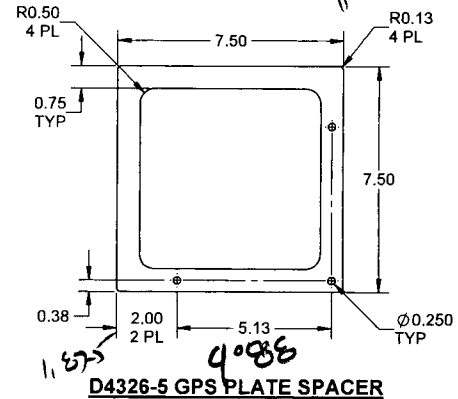
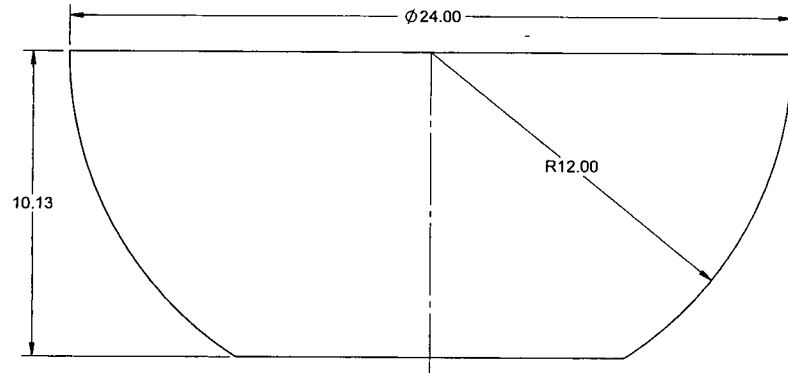
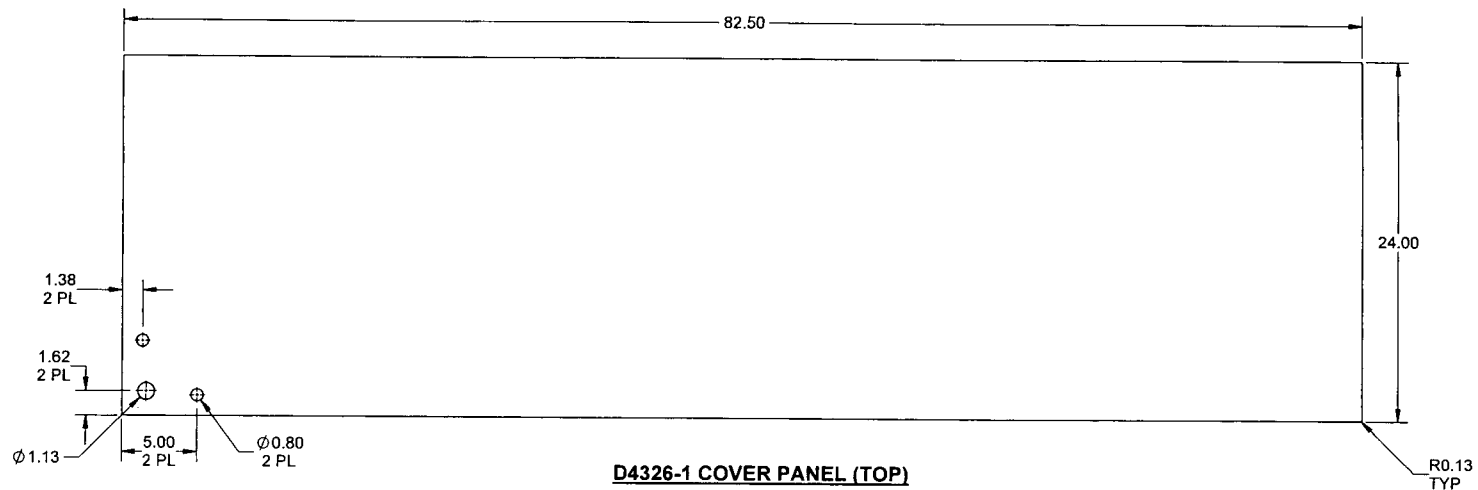
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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D4326-3 COVER PANEL (ENDS)

PRELIMINARY A1
11.01.02 (AJS)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4326	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		COVER PANELS	NTS
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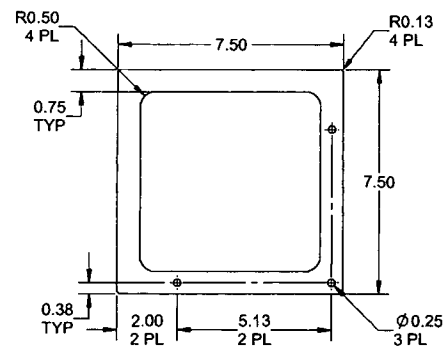
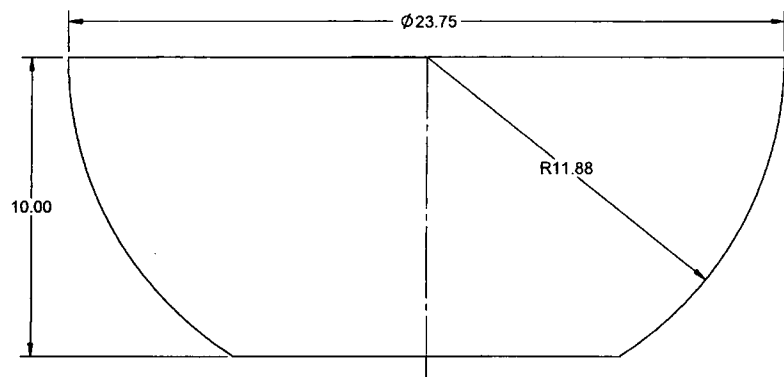
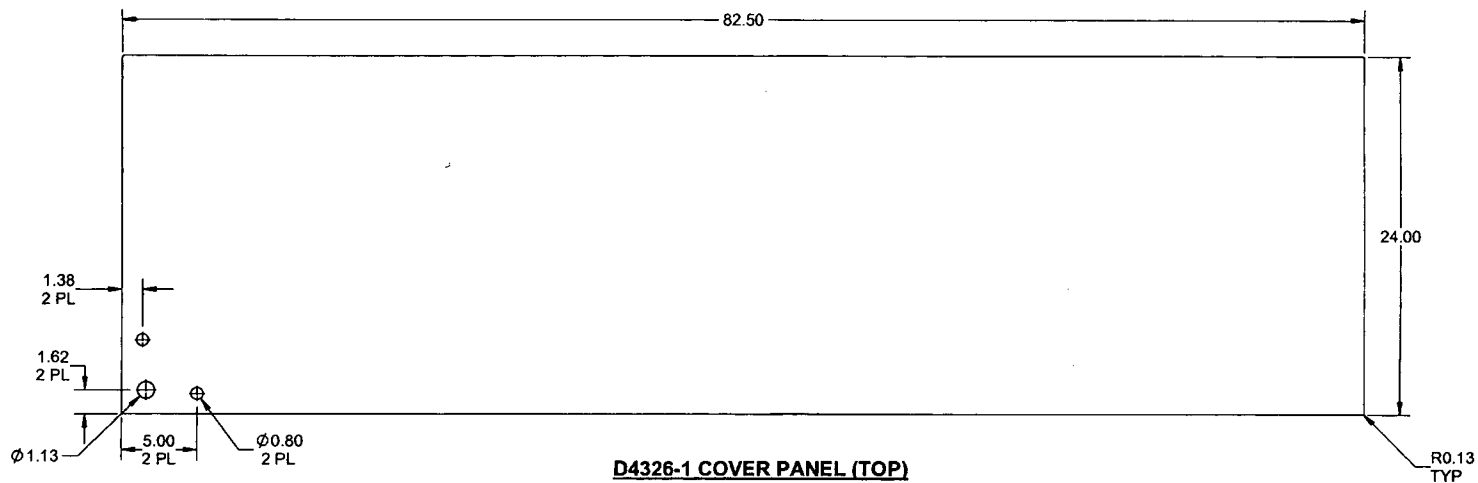
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RELEASED
2011-09-02

D4326-3 COVER PANEL (ENDS)

D4326-5 GPS PLATE SPACER

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4326	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		COVER PANELS	NTS
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